

SCHULER P4 E2 SQ 1200 Mechanical Press



Offer details

Item name:	SCHULER P4 E2 SQ 1200 Mechanical Press
Item No.:	26007-39
Manufacturer:	SCHULER
Type:	P4 E2 SQ 1200
Year of construction:	1964
Condition:	in working order
Location:	Germany, 89150 Laichingen
Availability:	immediately

Description

Press force: 1,200 t

Ram stroke: 600 mm

ReMach GmbH
 Burger Str. 28
 D-42929 Wermelskirchen
 Germany

Managing Directors
 Oscar Soler Monte
 Huy Trinh
www.re-mach.com

Company Registration
 Number: HRB 125496
 Amtsgericht Köln
 Germany
 Tax No.: 2710808308
 VAT.No.: DE458213740

Bank Details
 Account holder: ReMach GmbH
 Bank name: GENO BANK ESSEN eG
 BIC: GENODEM1GBE
 IBAN: DE35 3606 0488 0139 4646 00

Ram adjustment: 600 mm

Stroke rate: approx. 9 strokes/min

Shut height: approx. 1,600 mm

Drawing equipment:

Drawing cushion force: approx. 225 t

Drawing cushion stroke: approx. 200 mm

Pneumatic ejector in ram:

Force: approx. 95 t

Stroke: approx. 150 mm

Heavy-duty mechanical eccentric drawing press in robust double-column design from Schuler, designed for continuous industrial operation in the automotive sector.

The machine features a press force of 1,200 t with a fixed ram stroke of 600 mm and an additional ram adjustment of 600 mm. The stroke rate is approx. 9 strokes per minute. The shut height is approx. 1,600 mm, allowing the processing of large-scale tools and components.

Particularly noteworthy is the large working area with a table size of approx. 4,500 mm as well as a movable / sliding press table, which significantly facilitates setup and tool change and makes the machine ideally suited for handling heavy tooling.

The integrated drawing equipment (drawing cushion) provides a force of approx. 225 t with a stroke of approx. 200 mm, enabling demanding deep drawing and forming processes, especially in automotive body production.

Additionally, the press is equipped with a pneumatic ejector in the ram (approx. 95 t / 150 mm), supporting automated part removal.

The press has not been in continuous production operation since the 1990s at its current location and has only been used for testing purposes.

Technical details

Dimensions (LxWxH) approx.:	7600 x 6000 x 10000 mm
Installation height max.:	1600 mm
Machine table clamping surface:	4500 x 2700 mm
Passage between the uprights:	5200 mm
Pressing force max.:	1200 t
Serial number:	64 / 39.9037 / 2
Weight approx.:	400000 kg

Payment and Delivery Terms

Terms of delivery:	From foundation
Terms of payment:	100% prepayment before pick-up

Price Netto On Request

Your contact person

Huy Trinh

Phone: +49 2196 7050573

Mobile: +49 173 6172616

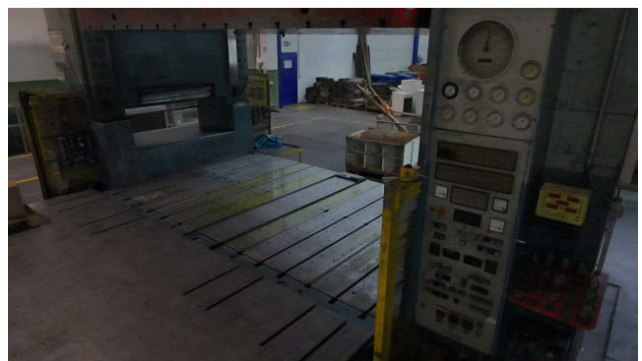
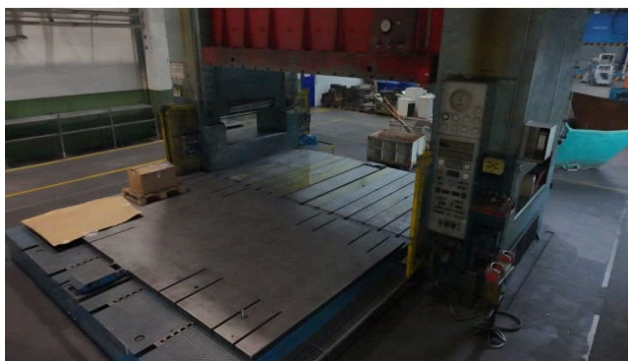
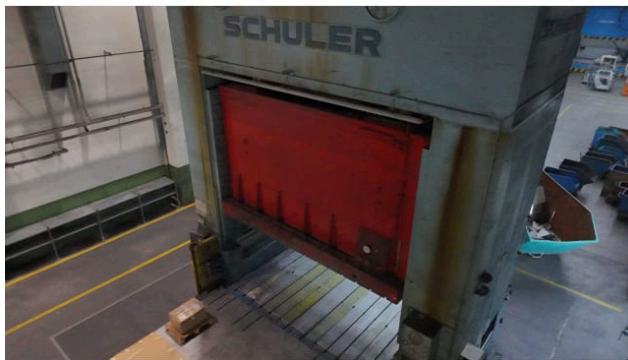
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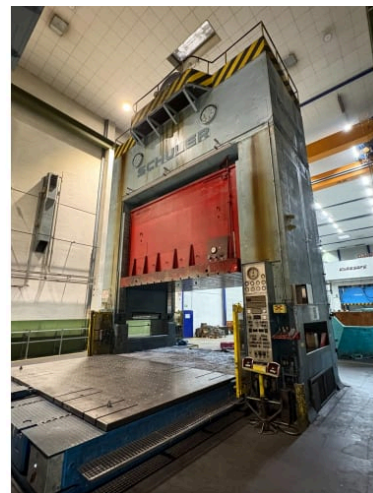


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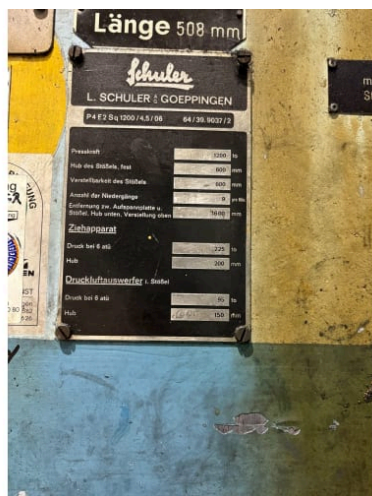


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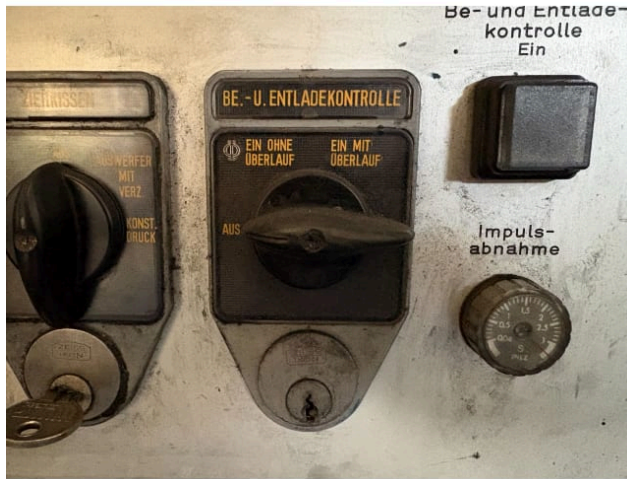


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