

Heavy-duty lathe Seiger SLZ 1200 x 3000 with Siemens cycle control



Offer details

Item name:	Heavy-duty lathe Seiger SLZ 1200 x 3000 with Siemens cycle control
Item No.:	26014-130
Manufacturer:	Seiger
Type:	SLZ 1200 x 3000
Year of construction:	2000
Condition:	in working order
Location:	Germany, 42929 Wermelskirchen

Description

Heavy Duty Lathe Seiger SLZ 1200 x 3000

with Siemens Sinumerik 810D Cycle Control (Teach-In)

ReMach GmbH
Burger Str. 28
D-42929 Wermelskirchen
Germany

Managing Directors
Oscar Soler Monte
Huy Trinh
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Company Registration
Number: HRB 125496
Amtsgericht Köln
Germany
Tax No.: 2710808308
VAT.No.: DE458213740

Bank Details
Account holder: ReMach GmbH
Bank name: GENO BANK ESSEN eG
BIC: GENODEM1GBE
IBAN: DE35 3606 0488 0139 4646 00

The heavy duty lathe Seiger SLZ 1200 x 3000 is equipped with a Siemens Sinumerik 810D cycle control (Teach-In). The machine was most recently used as a **faceplate and frontal lathe** and therefore operated **without a tailstock and without steady rests**. However, the machine can still be structurally equipped with appropriate steady rests or a tailstock and used for classic center work.

Configuration with AC main drive, large faceplate, hydraulic unit, separate control cabinet, and **2 chip conveyors**.

Working Area

- Distance between centers: 3,000 mm
- Swing diameter over bed: 1,200 mm
- Swing diameter over cross slide: 850 mm
- Cross slide travel: 620 mm
- Bed width: 750 mm

Spindle

- Spindle nose: DIN 55027 size 11
- Spindle diameter front bearing: 190 mm
- Spindle bore: 104 mm
- Speed range: 5 – 900 min⁻¹
- Max. torque: 6,000 Nm

Main Drive

- Drive power: 37 / 52 kW (100% / 60% duty cycle)

Feed

- X-axis feed force: 24,000 N
- Z-axis feed force: 16,000 N
- Rapid traverse X: 7 m/min
- Rapid traverse Z: 4 m/min

Tool Holder

- Turning tool cross-section: 40 × 40 mm

Electrical Data

- Supply voltage: 400 V
- Frequency: 50 Hz
- Max. current consumption: 200 A

Workpiece Weights

(Manufacturer specifications for standard configuration)

- Between centers without steady rest: 5,000 kg
- Between centers with 1 steady rest: 6,000 kg
- Between centers with 2 steady rests: 7,000 kg
- Flying in faceplate: 1,800 kg

Chip Conveyor

2 x AME Chip Conveyors

- Manufacturer: AME GmbH, Emsdetten
- Type: S8 300 Tlg. 63
- Year of manufacture: 05/2016

Not Included:

- Tailstock
- Steady rests

Note

The machine was most recently used as a **faceplate or frontal lathe**. Therefore, neither a tailstock nor steady rests are currently available. The machine is particularly suitable for machining large disc, ring, and flange

workpieces. A later retrofit for use between centers is fundamentally possible.

Technical details

Control:	Siemens Sinumerik 810D
Dimensions (LxWxH) approx.:	6400 x 2200 x 2300 mm
Serial number:	990101
Tip width:	≥ 3000 mm
Turning diameter max.:	850 mm
Weight approx.:	18500 kg

Payment and Delivery Terms

Terms of delivery:	From foundation
Terms of payment:	100% prepayment before pick-up

Price Netto On Request

Your contact person

Oscar Soler Monte

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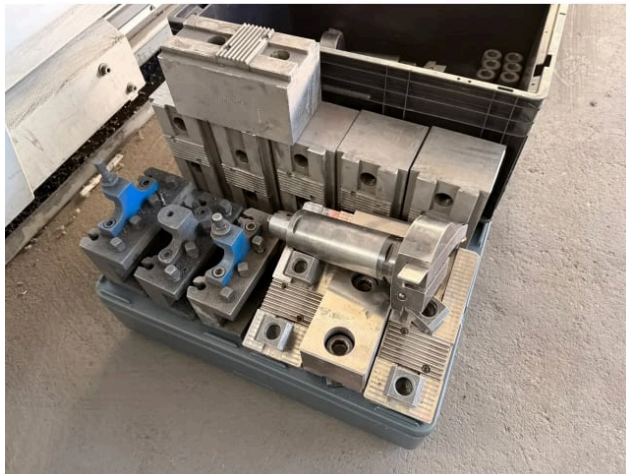
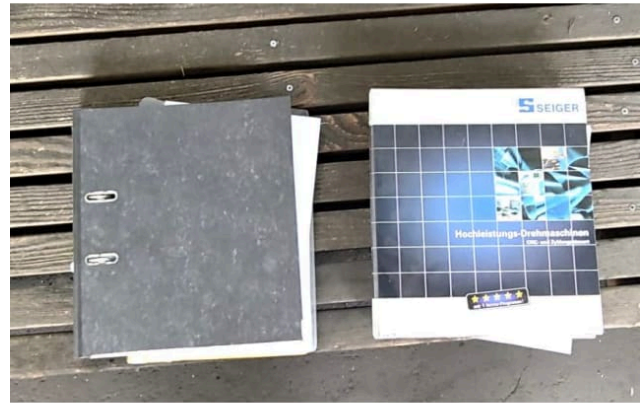


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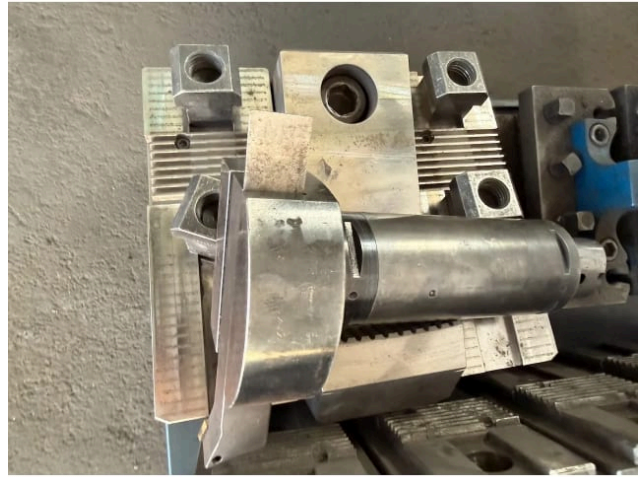
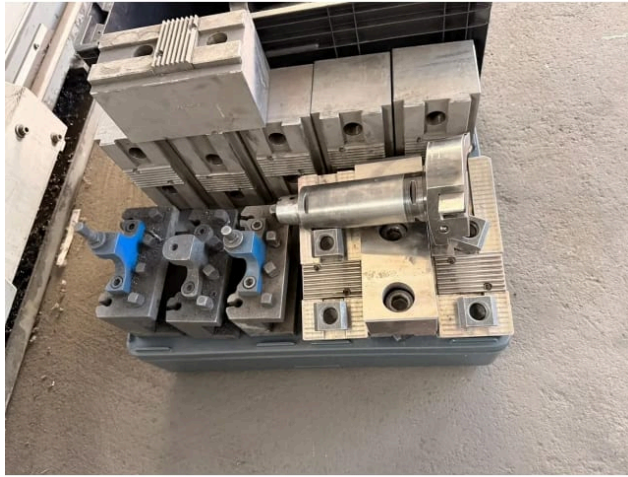


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